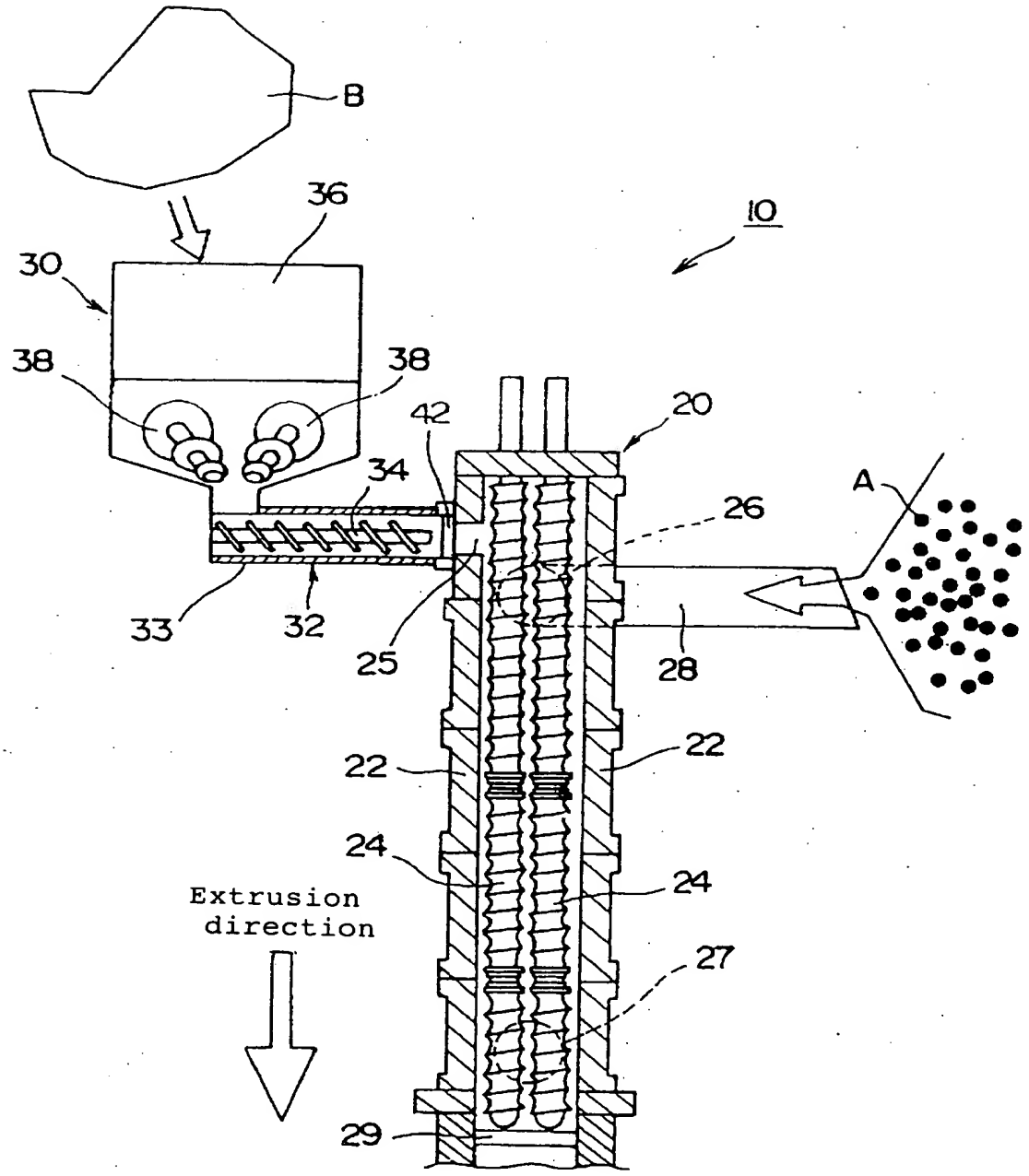
Figure 1


B
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A
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Extrusion
direction
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